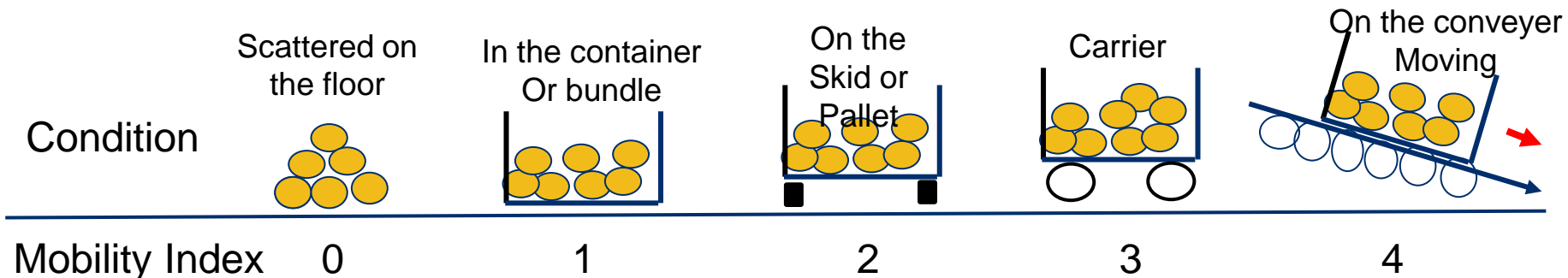


**Transportation
Management**

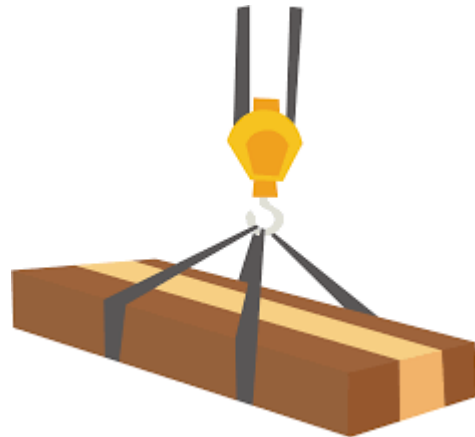
- Index of liveliness of transportation shows the easiness of transporting of object.
- Mobility index is the bigger the better.
- ①Gathering,②raising,③lifting,④moving

Condition	Work required	Type of work				mobility Index
		①	②	③	④	
1)Scattered on the floor	①→②→③→④	0	0	0	0	0
2)In the container or bundle	②→③→④	1	0	0	0	1
3)On the Pallet	③→④	1	1	0	0	2
4)On the carrier	④	1	1	1	0	3
5)On the moving conveyer or slide	No work	1	1	1	1	4



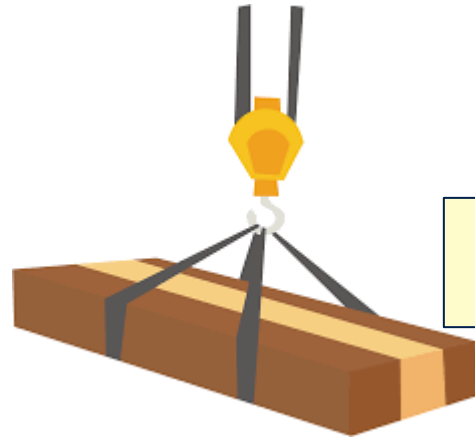


Fork-lift



Crane





Crane

Setting wire rope

Slinging wire rope

Transportation

Removing wire rope



Forklift

Transportation