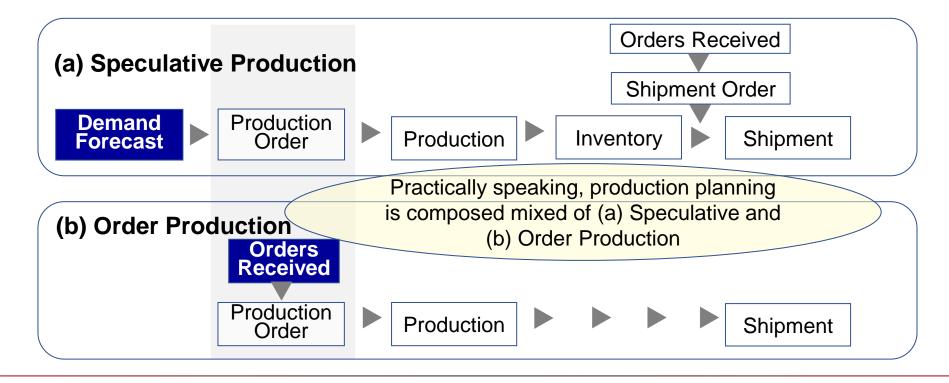


工程管理

Q-1: Explain your Type of Production



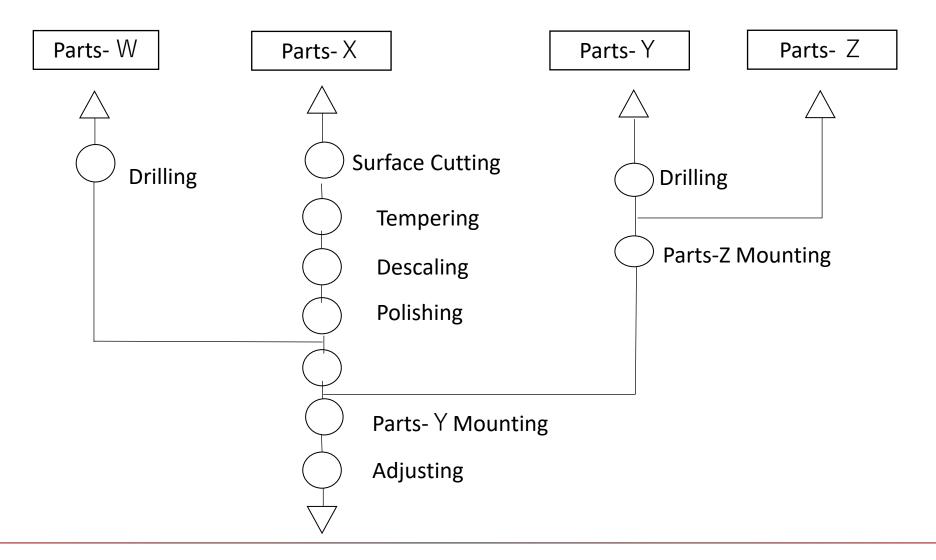
- Type of Production
 - Speculative Production (Market Production, Make to stock)?
 Or
 - 2) Order Production (Built-To-Order (BTO) Production)?
 Or
 - 3) Mix of Speculative and BTO production?



Routing Plan - Process Scheduling



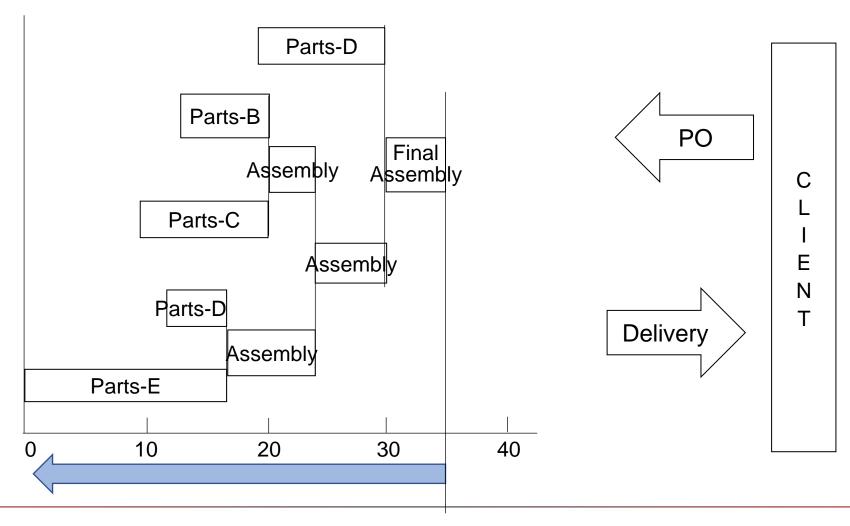
 Define the order and procedures of processing and assembling from materials and parts to finished product



Standard Schedule Design by "Backward Way"



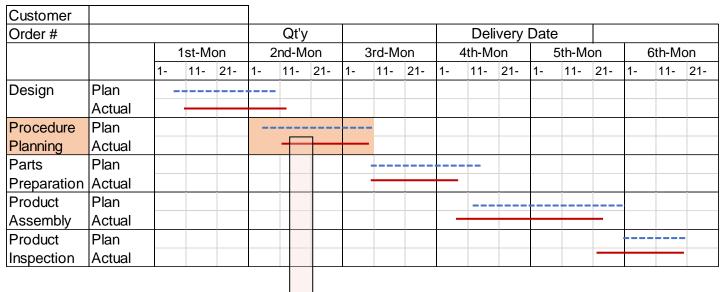
- The Backward way of planning Standard Schedule Design enable to:
 - ◆ Establish the basis to clarify & remove the wasteful of stagnation of time



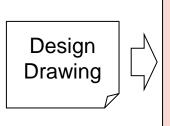
Samples of Production Planning Form (2/2)



■ Large Production Plan



Procedure Planning



Procedure Planning (Process Design)

Decide Necessary Works

Decide Order of Processes

Decide Order of Workings

Decide Working Conditions

Purpose of Procedure Planning

- Establish Production Method to optimize QCD
- 2) Optimize Work or Job Sharing
- Standardize Production Method